

Date: Friday, 11/24/2006 11:15:58 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DOUBLER
Job Number : 29689B	
Estimate Number : 10582	
P.O. Number :	Part Number : D2008001
This Issue : 11/24/2006 S.O. No. :	Drawing Number : D2008 REV. N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : N/A
Previous Run : 22484B	Material :
Written By :	Due Date : 12/1/2006 Qty: 4 Um: Each
Checked & Approved By :	
Comment : Est: A 04.05.17 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MKYDEX100	Kydex 100
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Comment: Qty.: 0.1319 sf(s)/Unit Total: 0.5276 sf(s)
 Kydex 100
 Material: Kydex 100, 0.028" thick
 (M-KYDEX100) Batch: _____

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 1- Cut (4) D2008-001 per (1) DSI 9051 Kit as per Dwg D2008
 2- Deburr
 Identify as D2008-001

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REVISION	DATE	BY	APPROVED	DESCRIPTION	REMARKS	QTY REQUIRED	APPROVAL	CONTRACT NO.	PART NO.	ITEM	DESCRIPTION	MATERIAL	UNIT	SPECIFICATION
1	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
2	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
3	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
4	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
5	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
6	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
7	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
8	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
9	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
10	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
11	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
12	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
13	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
14	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
15	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
16	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
17	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
18	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
19	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
20	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
21	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
22	10/10/00	W	W	REVISION	REVISION	1	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00	10/10/00
23	10/10/00	W	W	REVISION										